

OFFICE OF THE PRINCIPAL COMMISSIONER OF CUSTOMS

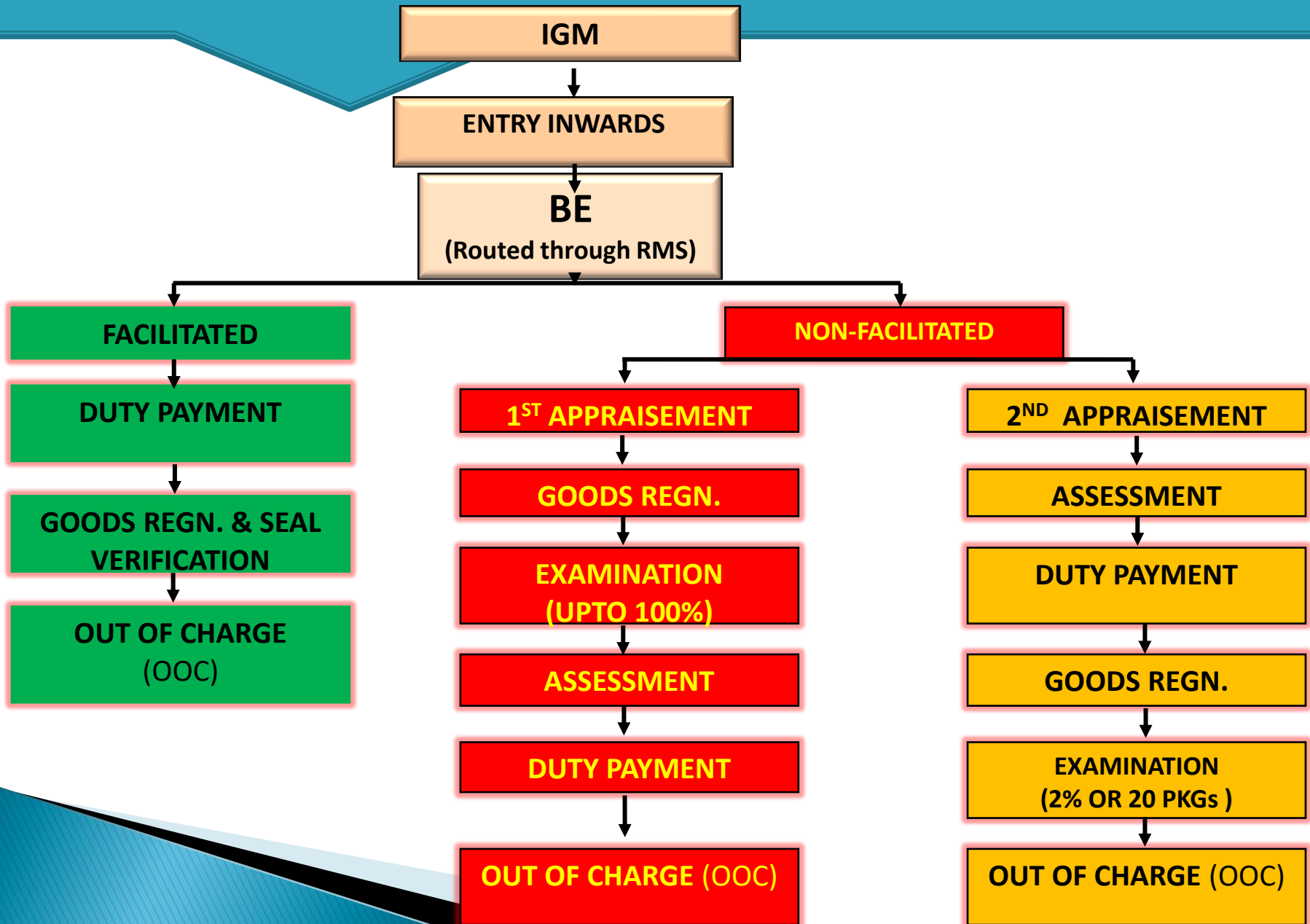
Visakhapatnam





**TIME RELEASE STUDY OF
IMPORT CLEARANCE
AT VISAKHAPATNAM SEAPORT
FOR THE THREE MONTH OF
DEC 2017, JAN 2018 & FEB 2018**

FLOW CHART OF CLEARANCE OF IMPORTED GOODS



OBJECTIVE of TRS

To measure the average time taken for each activity of the release process

To identify the weaknesses and suggest ways to remove them, if any.

SCOPE of TRS

Measures the mean average time taken in each process of Customs clearance from arrival of goods to the release of the goods (Out of Charge - OOC).

Is based on the declarations filed and processed electronically.

More than 99% of import declarations are filed electronically in Custom House.

METHODOLOGY ADOPTED

Based on [sampling method](#).

As per WCO guidelines, the sample should ideally include all the declarations processed in a period of at least seven consequent working days.

It should also be one of the normal traffic periods.

Time period of three month from [December2017 to February 2018](#) were undertaken for this study.

During this period, there was no slowdown or break down of EDI System. Hence data collected reflects a fairly representative sample.

WORKFLOW OF CUSTOMS CLEARANCE

Customs clearance can be broadly classified into following stages:

1. Filing of IGM
ACTION OWNER : SHIPPING LINER
2. Filing of BE
ACTION OWNER : IMPORTER / CB
3. Processing of declaration automatically by Risk Management System (RMS), which decides to facilitate the BE or send the BE for scrutiny by Assessment Group.
ACTION OWNER : ICES 1.5
4. Scrutiny is done either through 1st check or 2nd check assessment, which is done at the behest of importer or Customs;
ACTION OWNER : CUSTOMS
5. 1st check assessment
ACTION OWNER: CUSTOMS

WORKFLOW OF CUSTOMS CLEARANCE

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6. 2nd Check Assessment

ACTION OWNER : CUSTOMS

7. Payment of Duty

ACTION OWNER : IMPORTER / BANK

8. Goods Registration

ACTION OWNER : IMPORTER / CB

9. Examination of goods

ACTION OWNER : CUSTOMS

10. Out of Charge (OOC) in ICES.

ACTION OWNER : CUSTOMS



A. VESSEL ARRIVAL TO FILING OF BE
– Action Owner : Importer / CB

Time taken in Hours	No. of Bs/E (Dec)	Cumulative %age	No. of Bs/E (Jan)	Cumulative %age	No. of Bs/E (Feb)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	1262	66.42	1378	69.25	1195	71.17	3835	68.86
<16	199	76.89	179	78.24	131	78.98	509	78.00
<24	97	82	138	85.18	102	85.05	337	84.05
<32	69	85.63	76	88.99	93	90.59	238	88.32
<40	79	89.79	70	92.51	49	93.51	198	91.88
<48	29	91.32	25	93.77	9	94.04	63	93.01
<72	42	93.53	31	95.33	33	96.01	106	94.91
>72	123	100	93	100	67	100	283	100
Total	1900		1990		1679		5569	

B. TIME TAKEN IN FILING TO ASSESSMENT – Action Owner : CUSTOMS

Time taken in Hours	No. of Bs/E (Dec)	Cumulative %age	No. of Bs/E (Jan)	Cumulative %age	No. of Bs/E (Feb)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	1340	70.53	1481	74.42	1176	70.04	3997	71.77
<16	32	72.21	11	74.97	9	70.58	52	72.70
<24	173	81.32	169	83.47	147	79.33	489	81.48
<32	58	84.37	52	86.08	66	83.26	176	84.64
<40	00	84.37	06	86.38	0	83.26	6	84.75
<48	34	86.16	20	87.39	20	80.46	74	86.08
<72	39	88.21	70	90.90	76	88.98	185	89.40
>72	224	100	181	100	185	100	590	100
Total	1900		1990		1679		5569	

C. TIME TAKEN IN FOR PAYMENT OF DUTY AFTER ASSESSMENT
Action Owner : IMPORTER/ CB

Time taken in Hours	No. of Bs/E (Dec)	Cumulative %age	No. of Bs/E (Jan)	Cumulative %age	No. of Bs/E (Feb)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	705	49.9	761	49.16	674	55.84	2140	51.35
<16	190	63.38	158	59.36	142	67.60	490	63.11
<24	0	63.38	101	65.89	01	67.60	102	65.56
<32	88	69.61	84	71.31	86	74.81	258	71.75
<40	51	73.22	89	77.06	60	79.78	200	76.55
<48	01	73.30	00	77.06	02	79.95	3	76.62
<72	91	79.74	92	83	69	85.66	252	82.67
>72	286	100	263	100	173	100	722	100
Total	1412		1548		1207		4167	

**D. TIME TAKEN FOR REGISTRATION AFTER PAYMENT OF DUTY –
Action Owner : Custodian/ CB**

Time taken in Hours	No. of Bs/E (Dec)	Cumulative %age	No. of Bs/E (Jan)	Cumulative %age	No. of Bs/E (Feb)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	20	1.41	15	1.03	14	1.15	49	1.20
<16	75	6.72	57	4.97	44	4.80	176	5.53
<24	152	17.49	131	14.01	121	14.83	404	15.46
<32	0	17.49	02	14.15	01	14.91	3	15.53
<40	237	34.27	186	27.00	229	33.88	652	31.57
<48	135	43.83	134	36.25	131	44.73	400	41.40
<72	179	56.51	257	54.00	197	61.06	633	56.97
>72	614	100	666	100	470	100	1750	100
Total	1412		1448		1207		4067	

E. TIME TAKEN FOR REGISTRATION AFTER ASSESSMENT

Time taken in Hours	No. of Bs/E (Dec)	Cumulative %age	No. of Bs/E (Jan)	Cumulative %age	No. of Bs/E (Feb)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	54	2.84	53	2.66	70	4.17	177	3.17
<16	01	2.89	00	2.66	04	4.41	5	3.26
<24	121	9.26	93	7.34	119	11.49	333	9.24
<32	86	13.79	92	11.96	108	17.93	286	14.38
<40	02	13.89	02	12.06	01	17.99	5	14.47
<48	165	22.58	142	19.20	161	27.58	468	22.87
<72	251	35.79	267	32.61	258	42.94	776	36.81
>72	1220	100	1341	100	958	100	3519	100
Total	1900		1990		1679		5569	

F. TIME TAKEN FOR OUT OF CHARGE FROM REGISTRATION**Action Owner : CUSTOMS**

Time taken in Hours	No. of Bs/E (Dec)	Cumulative %age	No. of Bs/E (Jan)	Cumulative %age	No. of Bs/E (Feb)	Cumulative %age	Bs/E For the 3 month	Cumulative %age For the 3 month
<08	1630	85.79	1759	88.39	1490	88.74	4879	87.60
<16	18	86.74	00	88.39	00	88.74	18	87.93
<24	112	92.63	64	91.69	30	90.53	206	91.63
<32	36	94.53	43	93.77	45	93.21	124	93.85
<40	01	94.58	00	93.77	00	93.21	1	93.87
<48	25	95.89	14	94.47	07	93.63	46	94.70
<72	32	97.58	43	96.63	43	96.19	118	96.82
>72	46	100	67	100	64	100	177	100
Total	1900		1990		1679		5569	

DWELL TIME REPORT ON BE FOR THREE MONTH

VIZAG PORT INVTZ1	DECEMBER 2017	JANUARY 2018	FEBRUARY 2018
INWARD-SUBMISSION	1.79 days	1.66 days	1.42 day
SUBMISSION-ASSESSMENT	1.79 days	1 day	1.29 day
ASSESSMENT-PAYMENT	2.95 days	2.25 days	2.76 day
ASSESSMENT-REGISTRATION	5.66 days	4.95 days	5.47 day
REGISTRATION-OUT OF CHARGE	4hrs 24min	8hrs 22min	9hrs 23min

SUGGESTIONS/RECOMMENDATIONS

THANK YOU